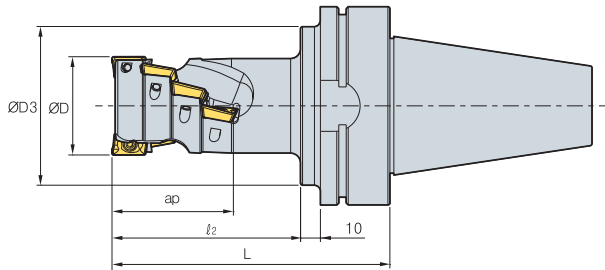


Кукурузные сборные фрезы с хвостовиком ВТ

ВТ50 АМ3000/4000



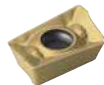
AA
90°
• AR : 13°~15°
• RR : -11°~4°

| Обозначение | | | $\varnothing D$ | $\varnothing D_3$ | l_2 | L | Количество зубьев | a_p |
|-------------|-------------|----|-----------------|-------------------|-------|-----|----------------------|-------|
| BT50 | AM3050043-2 | 6 | 50 | 80 | 72 | 120 | 2 | 43 |
| | AM3063057-4 | 16 | 63 | 80 | 86 | 134 | 4 | 57 |
| | AM3080071-4 | 20 | 80 | 80 | 100 | 148 | 4 | 71 |
| | AM3100071-6 | 30 | 100 | 80 | 100 | 148 | 6 | 71 |
| BT50 | AM4040046-2 | 6 | 40 | 80 | 75 | 123 | 2 | 46 |
| | AM4050061-2 | 8 | 50 | 80 | 95 | 143 | 2 | 61 |
| | AM4063061-4 | 16 | 63 | 80 | 95 | 143 | 4 | 61 |
| | AM4080076-4 | 20 | 80 | 80 | 105 | 153 | 4 | 76 |
| | AM4100076-6 | 30 | 100 | 80 | 105 | 153 | 6 | 76 |

Применяемые СМП

APMT-MM

APMT-MF

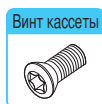


| Тип | Обозначение | Тв. сплав с покрытием | | | | | | | | Кермет | | | Тв. сплав | | | | Стр. | | |
|-------------|------------------|-----------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-----------|------|-----|-----|------|-------|------|
| | | NCM325 | NCM335 | NC5330 | PC3500 | PC5300 | PC3545 | PC9530 | PC6510 | PC215K | PD2000 | CN2000 | CN20 | CN30 | H01 | G10 | | ST30A | ST20 |
| 3000 Тип | APMT 1604PDSR-MM | ● | | ● | ● | ● | ● | ● | ● | | | | | | | | | | E05 |
| | 1604PDSR-MF | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 160410PDSR-MM | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 160416PDSR-MM | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 160424R-MM | | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 160430R-MM | | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| 160432R-MM | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | | |
| 4000 Тип | APMT 1806PDSR-MM | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 1806PDSR-MF | | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 1806PDSR-ML | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 180612PDSR-MM | ● | | ● | ● | ● | ● | ● | | | | | | | | | | | |
| | 180616PDSR-MM | | | ● | | | | | | | | | | | | | | | |
| | 180620PDSR-MM | | | ● | ● | | | | | | | | | | | | | | |
| | 180624PDSR-MM | | | ● | ● | | | | | | | | | | | | | | |
| | 180630R-MM | | | ● | ● | | | ● | | | | | | | | | | | |
| 180632R-MM | | | ● | ● | | | ● | | | | | | | | | | | | |

Рекомендации по выбору СМП



Комплектующие



| | | |
|----------|----------|-------|
| 3000 Тип | FTKA0410 | TW15S |
| 4000 Тип | FTKA0410 | TW15S |

Применяемые СМП смотреть на стр. E05

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● : Наличие на складе