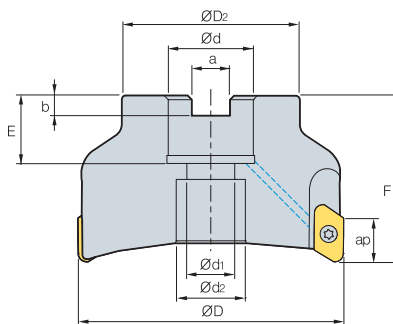


# РАХС(М)6000



**AA**  
**90°**  
• AR : 8°~17.5°  
• RR : -9.5°~5°

(мм)

| Обозначение               |   | $\varnothing D$ | $\varnothing D_2$ | $\varnothing d$ | $\varnothing d_1$ | $\varnothing d_2$ | a          | b     | E        | F  | Max rpm | $a_p$ |      |
|---------------------------|---|-----------------|-------------------|-----------------|-------------------|-------------------|------------|-------|----------|----|---------|-------|------|
| <b>РАХС(М) 6050HR-A,B</b> | 2 | 50              | 42                | 16              | 9                 | 14                | 8.4        | 5.6   | 18       | 50 | 23,000  | 23    | 0.32 |
| <b>6063HR-A,B</b>         | 3 | 63              | 49                | 22              | 11                | 18                | 10.4       | 6.3   | 21       | 50 | 20,500  | 23    | 0.53 |
| <b>6080HR-A,B</b>         | 4 | 80              | 57                | 25.4(27)        | 14                | 20                | 9.5(12.4)  | 6(7)  | 25(23)   | 50 | 18,200  | 23    | 0.73 |
| <b>6100HR-A,B</b>         | 5 | 100             | 67                | 31.75(32)       | 18                | 26                | 12.7(14.4) | 8(8)  | 32.5(26) | 63 | 16,300  | 23    | 1.7  |
| <b>6125HR-A,B</b>         | 6 | 125             | 87                | 38.1(40)        | 22                | 32                | 15.9(16.4) | 10(9) | 35(29)   | 63 | 14,600  | 23    | 3.06 |

• Тип А, СМП 0.4~3.2, Тип В, СМП 4.0~5.0

• ( ) Метрическая система

## Применяемые СМП

### ХЕКТ-МА



| Обозначение      | Тв. сплав с покрытием |        |        |        |        |        |        |        |        | Кермет |        |      | Тв. сплав |     |     |       | Стр. |      |
|------------------|-----------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|------|-----------|-----|-----|-------|------|------|
|                  | NCM325                | NCM335 | NC5330 | PC3500 | PC5300 | PC3545 | PC9530 | PC6510 | PC219K | PD2000 | CN2000 | CN20 | CN30      | H01 | G10 | ST30A |      | ST20 |
| ХЕКТ 250604FR-MA |                       |        |        |        |        |        |        |        |        |        |        |      |           | ●   |     |       |      | E21  |
| 250608FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           | ●   |     |       |      |      |
| 250612FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |
| 250616FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |
| 250620FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |
| 250630FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |
| 250632FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |
| 250640FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           | ●   |     |       |      |      |
| 250650FR-MA      |                       |        |        |        |        |        |        |        |        |        |        |      |           |     |     |       |      |      |

## Применяемые оправки

| Обозначение        | $\varnothing d$ | Применяемые оправки |
|--------------------|-----------------|---------------------|
| РАХС(М) 6050HR-A,B | 16              | BT□□-FMC16-□□       |
| 6063HR-A,B         | 22              | BT□□-FMC22-□□       |
| 6080HR-A,B         | 25.4            | BT□□-FMA25.4-□□     |
|                    | 27              | BT□□-FMC27-□□       |
| 6100HR-A,B         | 31.75           | BT□□-FMA31.75-□□    |
|                    | 32              | BT□□-FMC32-□□       |
| 6125HR-A,B         | 38.1            | BT□□-FMA38.1-□□     |
|                    | 40              | BT□□-FMC40-□□       |

## Комплектующие



FTGA0513-P

TW 20-100

