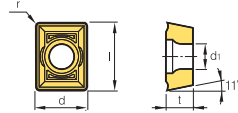
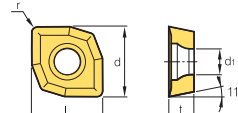
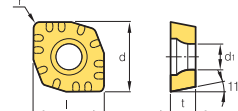
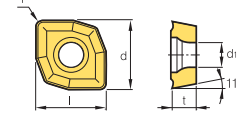
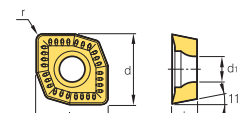
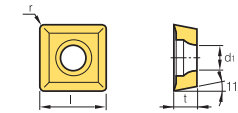
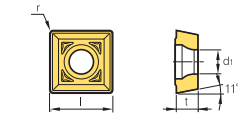
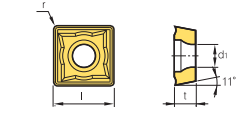
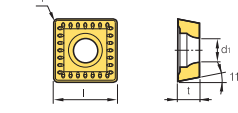


## Применяемые СМП

| Форма                                                                                                 | Обозначение      | Тв. сплавы с покрытием |        |        |        |        |        |        |        |        |        | Тв. сплавы |        | Размеры СМП, мм |      |      |      |      | Геометрия |     |                                                                                       |
|-------------------------------------------------------------------------------------------------------|------------------|------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|------------|--------|-----------------|------|------|------|------|-----------|-----|---------------------------------------------------------------------------------------|
|                                                                                                       |                  | NC3120                 | NC3220 | NC3030 | NC5330 | PC5300 | PC3530 | PC3535 | PC3500 | NCM325 | PC9530 | NCM335     | PC6510 | H01             | G10E | l    | d    | t    |           | r   | d <sub>1</sub>                                                                        |
| <b>LPMT-DF</b><br>   | <b>040203-DF</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 6.2  | 4.7  | 2.4  | 0.3       | 2.3 |    |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
| <b>NPET-DA</b><br>   | <b>222408-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 8.3  | 8.2  | 2.5  | 0.8       | 2.8 |    |
|                                                                                                       | <b>252808-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 9.3  | 9.2  | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>293208-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 10.3 | 10.2 | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>334008-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 13   | 12.9 | 3.97 | 0.8       | 4.0 |                                                                                       |
|                                                                                                       | <b>415008-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 15.3 | 15.2 | 4.76 | 0.8       | 4.5 |                                                                                       |
|                                                                                                       | <b>516012-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 18.3 | 18.2 | 5.18 | 1.2       | 5.5 |                                                                                       |
| <b>NPET-DR</b><br>   | <b>222408-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 8.3  | 8.2  | 2.5  | 0.8       | 2.8 |    |
|                                                                                                       | <b>252808-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 9.3  | 9.2  | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>293208-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 10.3 | 10.2 | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>334008-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 13   | 12.9 | 3.97 | 0.8       | 4.0 |                                                                                       |
|                                                                                                       | <b>415008-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 15.3 | 15.2 | 4.76 | 0.8       | 4.5 |                                                                                       |
|                                                                                                       | <b>516012-DR</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 18.3 | 18.2 | 5.18 | 1.2       | 5.5 |                                                                                       |
| <b>NPMT-DM</b><br> | <b>222408-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 8.3  | 8.2  | 2.5  | 0.8       | 2.8 |  |
|                                                                                                       | <b>252808-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 9.3  | 9.2  | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>293208-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 10.3 | 10.2 | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>334008-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 13   | 12.9 | 3.97 | 0.8       | 4.0 |                                                                                       |
|                                                                                                       | <b>415008-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 15.3 | 15.2 | 4.76 | 0.8       | 4.5 |                                                                                       |
|                                                                                                       | <b>516012-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 18.3 | 18.2 | 5.18 | 1.2       | 5.5 |                                                                                       |
| <b>NPMT-DS</b><br> | <b>222408-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 8.3  | 8.2  | 2.5  | 0.8       | 2.8 |  |
|                                                                                                       | <b>252808-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 9.3  | 9.2  | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>293208-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 10.3 | 10.2 | 3.3  | 0.8       | 3.4 |                                                                                       |
|                                                                                                       | <b>334008-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 13   | 12.9 | 3.97 | 0.8       | 4.0 |                                                                                       |
|                                                                                                       | <b>415008-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 15.3 | 15.2 | 4.76 | 0.8       | 4.5 |                                                                                       |
|                                                                                                       | <b>516012-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 18.3 | 18.2 | 5.18 | 1.2       | 5.5 |                                                                                       |
| <b>SPET-DA</b><br> | <b>050203-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 5.3  | -    | 2.4  | 0.3       | 2.3 |  |
|                                                                                                       | <b>060204-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 6.2  | -    | 2.5  | 0.4       | 2.5 |                                                                                       |
|                                                                                                       | <b>070204-DA</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 7.2  | -    | 2.5  | 0.4       | 2.8 |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
| <b>SPMT-DF</b><br> | <b>050203-DF</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 5.3  | -    | 2.4  | 0.3       | 2.3 |  |
|                                                                                                       | <b>060204-DF</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 6.2  | -    | 2.5  | 0.4       | 2.5 |                                                                                       |
|                                                                                                       | <b>070204-DF</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 7.2  | -    | 2.5  | 0.4       | 2.8 |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
| <b>SPMT-DM</b><br> | <b>050203-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 5.3  | -    | 2.4  | 0.3       | 2.3 |  |
|                                                                                                       | <b>060204-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 6.2  | -    | 2.5  | 0.4       | 2.5 |                                                                                       |
|                                                                                                       | <b>070204-DM</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 7.2  | -    | 2.5  | 0.4       | 2.8 |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |
| <b>SPMT-DS</b><br> | <b>050203-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 5.3  | -    | 2.4  | 0.3       | 2.3 |  |
|                                                                                                       | <b>060204-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 6.2  | -    | 2.5  | 0.4       | 2.5 |                                                                                       |
|                                                                                                       | <b>070204-DS</b> |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      | 7.2  | -    | 2.5  | 0.4       | 2.8 |                                                                                       |
|                                                                                                       |                  |                        |        |        |        |        |        |        |        |        |        |            |        |                 |      |      |      |      |           |     |                                                                                       |

