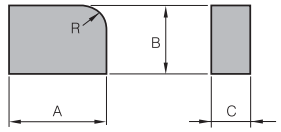
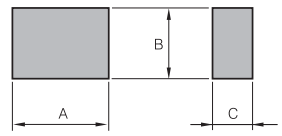
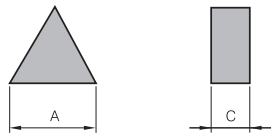
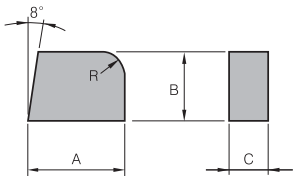
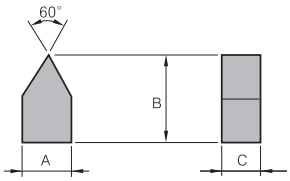
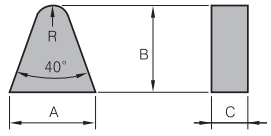
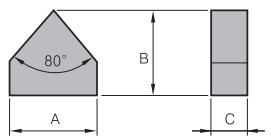
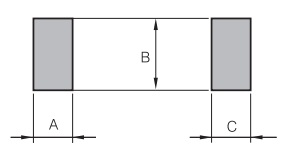
Форма	Обозначение	A	B	C	R	Твердый сплав								Кермет		Тип заготовки
						ST10	ST20	U40	GR35	U20	H02	H01	G10	CT10	CN20	
	**01 - 0**	10	6	3	4											тип 31 тип 32 тип 45 тип 46
	1	13	9	3	5											
	2	16	11	4	5		●									
	3	19	13	5	5		●									
	4	22	15	6	8											
	5	25	17	7	8											
	6	30	20	8	8											
	**02 - 0**	10	6	3	-	●	●			●		●	●			тип 41 тип 42
	1	13	9	3	-		●			●		●	●			
	2	16	11	4	-		●			●		●	●			
	3	19	13	5	-	●	●			●		●	●			
	4	22	15	6	-		●			●		●	●			
	5	25	17	7	-		●					●	●			
	6	30	20	8	-		●									
	**03 - 0**	10	-	3	-											тип 37 тип 38 тип 47 тип 48
	1	12	-	3	-											
	2	15	-	4	-											
	3	18	-	5	-											
	4	24	-	6	-											
	5	24	-	7	-											
	6	28	-	8	-											
	**04 - 0**	10	6	3	4											тип 33 тип 34
	1	13	9	3	5		●									
	2	16	11	4	5											
	3	19	13	5	5		●									
	4	22	15	6	8											
	5	25	17	7	8											
	6	30	20	8	8											
	**05 - 1**	5	8	3	-		●			●						тип 49 тип 50 тип 51 тип 52
	2	6	10	4	-		●			●						
	3	7	12	5	-		●			●						
	4	9	16	6	-		●									
	5	10	18	7	-											
	6	11	20	8	-											
	**06 - 0**	10	10	3	2		●			●		●	●			тип 36 тип 39 тип 40
	1	13	13	3	2.5		●			●		●	●			
	2	16	16	4	3	●	●			●	●	●	●			
	3	19	19	5	4		●		●	●	●	●	●			
	4	22	22	6	4	●	●			●		●	●			
	5	25	25	7	5		●			●		●	●			
	6	30	30	8	6											
	**07 - 0**	10	10	3	-											тип 35
	1	13	13	3	-											
	2	16	16	4	-											
	3	19	19	5	-											
	4	25	20	6	-											
	5	25	22	7	-											
	6	30	25	8	-											
	**08 - 1**	3	8	3	-		●			●						тип 43
	3	4	13	4	-	●	●			●		●	●			
	4	5	15	5	-	●	●			●		●	●			
	5	6	17	6	-	●	●			●			●			
	6	8	20	8	-		●									